## A STUDY ON THE SUITABILITY OF JACK FRUIT VARIETIES FOR CHIPS MAKING



## BY ANANTHAPRIYA KUGANANTHAM



FACULTY OF AGRICULTURE

EASTERN UNIVERSITY

SRI LANKA

2010

## **ABSTRACT**

Dried deep fat frying chips is a useful preservation technique for the production of safe, stable, nutritious, tasty and concentrated food. The present study was conducted to develop a suitable preparation technique for jack fruit chips with a suitable jack fruit variety and to select the best packaging material for storage. The fruit slices (4cm x1.5cm x4mm) were obtained from fully matured jack fruit (var.Waraka and var.Vela). Fruit slices were treated with 0.1% potassium metabisulphite preservatives and 0.4% citric acid firming agents, pricked, blanched and then processed. The developed chips were subjected for sensory evaluation using nine-point hedonic test. Based on the organoleptic qualities, var.Waraka was selected as the best variety to produce dried deep fat fried chips.

Packaging and storage studies of jack fruit chips were conducted by using three types of packaging materials namely plastic bottle, high density polyethylene pouch and metalex foil pouch at room temperature. Nutritional, microbial and organoleptic evaluations were conducted at 2 weeks interval to evaluate the quality of the product during storage. Significant changes were observed in nutritional qualities include moisture content, fat, protein, fiber and organoleptic characters such as colour, flavour, taste, crispiness and overall acceptability and weight gain. Among the three packaging materials metalex foil pouch showed better retention in protein, fat, fiber, ash and moisture content of 1.46, 1.76, 0.90, 0.77 and 4.40%, respectively at the end of storage period. The highest weight gain of 53.1 % was observed in chips packed in the Metalex foil pouch. In the sensory evaluation highest overall acceptability was obtained for the chips packed in metalex foil pouch. Based on nutritional and organoleptic point of view metalex foil pouch was selected as the suitable packaging material for the dried deep fat fried jackfruit chips which can be stored for minimum of two months period with minimal losses in quality at 5% significant level.

## TABLE OF CONTENTS

	Page No
ABSTRACT	I
ACKNOWLEDGEMENT	II
TABLE OF CONTENTS	IV
LIST OF TABLES	XII
LIST OF FIGURES	XIII
LIST OF PLATES	XIV
CHAPTER 1. INTRODUCTION	01
CHAPTER 2. LITERATURE REVIEW	06
2.1 JACKFRUIT	06
2.1.1 Classification of Jackfruit	06
2.1.2 Origin and Distribution	07
2.1.3 Adaptation	08
2.1.4 Description	08
2.1.5 Harvesting	09
2.1.5.1 Maturity Index	09
2.1.5.2 Harvesting Fruit	10
2.1.5.3 Reducing Latex	10
2.1.5.4 Avoid Sticky Mess	10
2.1.6 Varieties	10
2.1.7 Uses of Jackfruit	11
2.1.8 Nutritional Value of Jackfruit	12

2.2 PROCESSING OF JACK FRUIT	14
2.2.1 Advantages of Processing of Jack Fruit	14
2.2.2 Fresh Cut	14
2.2.3 Fruit Leather	15
2.2.4 Jackfruit Nectar	15
2.2.5 Jackfruit Puree	16
2.2.6 Jackfruit Jam	16
2.2.7 Jackfruit-Pineapple Marmalade	17
2.2.8 Jackfruit Powder	17
2.2.9 Dehydrated Candied Jackfruit	17
2.2.10 Jackfruit Toffee	18
2.2.11 Jackfruit Papad	18
2.2.12 Sweet Jackfruit Pickle	19
2.2.13 Jackfruit Chips	19
2.2.14 Dried Jackfruit Flakes	19
2.3 FOOD PRESERVATION	19
2.3.1 Food Drying	20
2.3.1.1 Effect of Dehydration on Water Activity of Food	21
2.3.2 Methods of Drying of Fruits	22
2.3.2.1 Sun Drying \\	22
2.3.2.2 Solar Drying	22
2.3.2.3 Oven Drying	22
2.3.2.4 Dehydrator Drying	23
2.3.3 Steps in Drying of Fruits in the Oven	23
2.3.3.1 Preparing Fruit for Drying	23

2.3.3.2 Pre-treating Fruits for Drying	23
2.3.3.2.1 Sulfuring	24
2.3.3.2.2 Ascorbic Acid	24
2.3.3.2.3 Blanching	24
2.3.3.2.3.1 Steam Blanching.	25
2.3.3.2.3.2 Hot Water Blanching.	25
2.3.4 Nutritional Changes during Drying	26
2.4 DEEP FAT FRYING	26
2.4.1 Definition	27
2.4.2 The General Mechanism of Deep Fat Frying	27
2.4.3 Fat Changes and Reactions during Frying	28
2.4.3.1 Colour formation	28
2.4.3.2 Oxidation	29
2.4.3.3 Polymerization	29
2.4.3.4 Hydrolysis	30
2.4.4 Factors should be considered in Good Frying Practices	30
2.4.4.1 Selection of Deep-Frying Oils	30
2.4.4.2 Frying Temperature	31
2.4.4.3 Fat Turnover	32
2.5 SNACK FOOD	32
2.5.1. Nutritional Significance	33
2.5.2 Fried Snack Food	33
2.5.2.1 Manufacture of Chips	33
2.5.2.2 Inspection of Chips	34
2.5.2.3 Salting of Chips	34

2.6 PACKAGING	35
2.6.1 Functions of Packaging	35
2.6.2 Packaging Materials Commonly Used	36
2.6.2.1 Glass	36
2.6.2.2 Paper/Paperboard	37
2.6.2.3 Metal	37
2.6.2.3.1 Metalex Foil	38
2.6.2.4 Plastics	38
2.6.2.4.1 High density polyethylene (HDPE)	39
2.6.3 Effect of Environment on Food Stability	39
2.6.3.1 Light	39
2.6.3.2 Oxygen	40
2.6.3.3 Water	40
2.6.3.4 Temperature	41
2.7 MICROBIOLOGY OF FRUITS AND FRUIT PRODCTS	41
2.8,SENSORY EVALUATION	42
2.8.1 Definition and Uses of Sensory Evaluation	43
2.8.1.1 Definition of sensory evaluation	43
2.8.1.2.Uses of Sensory Evaluation	44
2.8.2 Problems Associated With Sensory Analysis	44
2.8.3 Rules of Sensory Analysis	45
2.8.4 Type of Tests	45
2.8.4.1 Hedonic Rating test	46
2.8.5 Preparing For the Test	47
2.8.5.1 Testing area	47

2.8.5.2 Testing set up	47
2.8.5.3 Lighting	47
2.8.5.4 Testing schedule	47
2.8.6 Preparing the Samples	47
2.8.7 Selection and Training of Panelists	48
2.8.8 Qualities Assessed by Sensory Tests	48
2.8.8.1 Colour	48
2.8.8.2 Flavour	49
2.8.8.3 Texture	49
2.8.8.4 Taste	49
2.8.8.5 Mouth feel	49
2.8.8.6 Overall acceptability	50
CHAPTER 3. MATERIALS AND METHODS	51
3.1 MATERIALS	51
3.1.1 Materials Used for the Study	51
3.1.2 Material Selection	51
3.2 PREPARATION OF JACKFRUIT SLICES	52
3.2.1 Preparation of dried deep - fat frying jack fruit chips	52
3.3 SENSORY ANALYSIS OF DRIED DEEP – FAT FRYING JACKFR	UIT
CHIPS	53
3.3.1 Materials for the Sensory Evaluation	53
3.3.2 Coding the Samples	54
3.3.3 Instructions for the taste panel	54
3.3.4 Serving of Sample	55

.4 NUTRITIONAL ANALYSIS OF FRUIT SAMPLES	56
3.4.1 Determination of Moisture Content	56
3.4.1.1. Principle	56
3.4.1.2 Materials	56
3.4.1.3 Procedure	56
3.4.1.4 Calculation	57
3.4.2. Determination of Ash Content	57
3.4.2.2. Materials	57
3.4.2.1. Principle	57
3.4.2.3. Procedure	57
3.4.2.4. Calculation	57
3.4.3. Determination of Fat Content	58
3.4.3.1. Principle	58
3.4.3.2. Materials	58
3.4.3.3. Procedure	58
, 3.4.3.4. Calculation	59
3.4.4 Determination of Crude Fiber Content	59
3.4.4.1. Principle	59
3.4.4.2 Materials	59
3.4.4.3 Procedure	60
3.4.4.4 Calculation	60
3.4.5. Determination of Protein Content by Kjeldahl Method	60
3.4.5.1. Principle	60
3.4.5.2. Materials	61
3.4.5.3. Procedure	61

3.4.5.4. Calculation	62
3.4.6. Determination of Weight gain (%)	62
3.4.6.1 Materials	62
3.4.6.2. Procedure	63
3.4.6.3. Calculation	63
3.5 MICROBIAL ANALYSIS OF DRIED DEEP – FAT FRIED JACKFRU	ЛТ
SAMPLES	63
3.5.1 Sterilization of glass wares	63
3.5.2 Media preparation	63
3.5.2.1 Potato Dextrose Agar for Fungus enumeration	63
3.5.2.1.1 Composition	63
3.5.2.1.2 Procedure	63
3.5.2.2 Nutrition Agar for Bacterial growth	64
3.5.2.2.1 Composition	64
3.5.2.2.2 Procedure	64
3.5.3 Plating of medium	64
3.5.4 Inoculation of sample	64
3.5.5 Identification of pathogen	65
3.6 PACKAGE AND STORAGE	65
3.7 SHELF LIFE EVALUATION	65
3.7 STATISTICAL ANALYSIS	66
CHAPTER 4. RESULTS AND DISCUSSION	67
4.1 DRIED DEEP – FAT FRYING	67
4.2 EXPERIMENT 01: STUDY ON SELECTION OF SUITABLE	
IACVEDIUT VADITV EOD DDIED DEED EAT EDVING CHIDS	(7

4.2.1 Nutritional Composition of Different Variety Jack Fruit Bulbs	67
4.2.2 Sensory Qualities of Dried Deep –Fat Frying Chips from Different	t
Varieties Jackfruit	68
4.2.2.1 Taste	68
4.2.2.2 Colour	69
4.2.2.3 Crispness	69
4.2.2.4 Flavour	69
4.2.2.5 Overall Acceptability	70
4.2.3 Nutritional Composition Between of Dried Deep -Fat Frying Chip	s and
Fresh Bulbs from Var. Waraka Jackfruit	70
4.3 EXPERIMENT 02: STUDY ON DRIED DEEP -FAT FRYING JACKFRU	IT
CHIPS STORED IN DIFFERENT PACKAGING MATERIALS	71
4.3.1 Nutritional Qualities of Dried Deep Fat Frying Jackfruit Chips durin	ng
Storage	71
4.2.1.1 Protein Content	72
, 4.2.1.2 Fat Content	73
4.2.1.3 Crude Fiber	75
4.2.1.4 Moisture Content	76
4.2.1.5 Ash Content **	77
4.3.2 Packaging and Storage Studies of Jackfruit Chips in Relation to	
Moisture Content (%) And Weight Gain (%)	80
4.3.3 Sensory Qualities of Jackfruit Chips during Storage	82
4.3.4 Microbial study of Jackfruit Chips during Storage	84
CHAPTER 5 CONCLUSIONS	85
SUGGESTIONS FOR FURTHER RESEARCH WORK	87