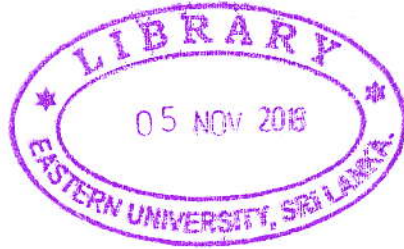


**NUTRIENT COMPOSITION AND SHELF LIFE OF SAUSAGES  
PREPARED FROM *Oreochromis mosambicus*, *Stolephorus  
commersonii*, *Mugil cephalus* AND *Channa orientalis***



**L.G.C.M KARUNARATHNA**



FAG560



Project Report  
Library - EUSL

**FACULTY OF AGRICULTURE  
EASTERN UNIVERSITY, SRI LANKA**

**2018**

REC'D 2018  
16/11/2018

## ABSTRACT

Fisheries and aquaculture play important role in nutrition, food security and livelihoods. Fish are highly nutritious with first class animal protein and balanced food with essential amino acids in correct proportions for human. In 2016, around 59.6 million people were involved in capture fisheries and aquaculture in 2016. Fish production shows copiousness in some seasons and shortage in other items. Therefore, there is a need to be preserved fish when the availability is high surplus harvest for the use in scared season in a good condition because fish are highly perishable after their death. Sausages are products in which fresh raw materials are modified by various processing methods. Meat is the highly used raw material of sausage preparation. Nowadays, people are reluctant to consume meat based food products due their harmful effect on health.

Therefore, fish can be replaced for meat in sausages to bring down problem of meat sausage. In this context, an experiment was conducted to objectively test the suitability and incorporating fish such as *Channa orientalis*, *Oreochromis mossambicus*, *Stolephorous commersonnii* and *Mugil cephalus*. The sausage was prepared using mince fish species and binders. Then the nutrition composition, shelf life and consumer preference were analyzed.

The results showed that *Mugil cephalus* sausage (T<sub>4</sub>) consisted of 50% Crude protein, 15.75% Crude fat, 12.8% Ash, 58.13% Moisture and 8.3% Crude fiber. *Channa orientalis* sausage (T<sub>1</sub>) consisted of 51.5% Crude protein, 6.4% Crude fat, 12.6% Ash, 56.73% Moisture and 3.7% Crude fiber. *Stolephorous commersonnii* sausage (T<sub>3</sub>) consisted of 41% Crude protein, 19.13% Crude fat, 13.7% Ash, 58.33% Moisture and 7.6% Crude fiber. *Oreochromis mossambicus* fish sausage (T<sub>2</sub>) consisted of 47.3%

Crude protein, 18.63% Crude fat, 12.7% Ash, 60.23% Moisture content and 7.6% Crude fiber.

pH of all sausage samples increased during the experimental period and moisture content of all sausage samples decreased during the experimental period.

*Salmonella* was absent in all fish sausage during the storage period. *Escherichia coli* was not detected in all fish sausage during the storage period except *Stolephorous commersonnii* sausage. In all sausage samples, the concentration of coliform and *Staphylococcus aureus* did not exceed the harmful limit.

*Mugil cephalus* sausage had highest consumer preference and *Oreochromis mossambicus* sausage recorded the highest hardness, chewiness and gumminess of sausage.

In conclusion, the study showed that *Channa orientalis* sausage had higher nutrient content, all sausages had more than 35 days shelf life except *Stolephorous commersonnii* and *Mugil cephalus* had higher consumer preference

# TABLE OF CONTENTS

Abstract .....	i
Acknowledgement .....	iii
Abbreviations .....	iv
Table of Contents .....	v
List of Tables .....	x
List of Figures .....	xii
List of Plates .....	xiii

## CHAPTER ONE

INTRODUCTION.....	3
-------------------	---

## CHAPTER TWO

LITERATURE REVIEW .....	4
2.1 Fisheries and aquaculture.....	4
2.2 Importance of fish .....	5
2.3 Nutritional value of fish .....	7
2.3.1 Protein.....	7
2.3.2 Fat .....	8
2.3.3 Vitamins.....	8
2.3.4 Minerals .....	8
2.4 Fish preservation.....	8



2.4.1 Methods of fish preservation .....	9
2.4.1.1 Chilling .....	9
2.4.1.2 Freezing.....	9
2.4.1.3 Salting .....	9
2.4.1.4 Smoking .....	9
2.4.1.5 Drying .....	9
2.5 Value added products.....	10
2.5.1 Fish fingers.....	10
2.5.2 Chitin and Chitosan.....	10
2.5.3 Fish balls .....	10
2.5.4 Fish sausage .....	11
2.5.4.1 Sausages.....	11
2.5.4.2 Raw materials need for manufacturing sausage.....	12
2.5.4.3 Salt .....	16
2.5.4.4 Sugar .....	16
2.5.4.5 Spices .....	17
2.5.4.6 Binders and Extenders .....	17
2.5.4.7 Water.....	18
2.5.4.8 Casing .....	18
2.6 Quality characters of sausage.....	19

2.6.1 Texture .....	19
2.6.2 Flavour .....	19
2.6.3 Colour .....	19
2.6.4 Microbiological standards.....	20

## **CHAPTER THREE**

<b>MATERIALS AND METHODS .....</b>	<b>21</b>
3.1 Experimental location and design.....	21
3.2 Ingredients, Materials and Equipment .....	21
3.2.1. Source of ingredients used to prepare sausage .....	23
3.3 Procedure of sausage preparation .....	23
3.3.1. Dehydration of Big onion, Garlic, Curry leaves, green chili, Ginger.....	23
3.3.2 Fish sausage preparation .....	25
3.4 Analysis of parameters.....	29
3.4.1 Determination of moisture .....	29
3.4.2 Determination of crude protein content .....	29
3.4.3 Determination of Ash content.....	30
3.4.4 Determination of crude fat content .....	31
3.4.5 Determination of crude fiber.....	31
3.4.6 Determination of pH .....	32
3.4.7 Determination of weight .....	32

3.4.8 Determination of length .....	32
3.4.9 Determination of texture .....	32
3.4.10 Determination of color .....	34
3.4.11 Determination of microbial content .....	34
3.4.12 Determination of Economic analysis .....	35
3.4.13 Determination of sensory evaluation .....	35
3.4.14 Determination of statistical analysis .....	36
<b>CHAPTER FOUR</b>	
<b>RESULTS AND DISCUSSION .....</b>	<b>38</b>
4.1 Acidity of sausage .....	38
4.2 Moisture content .....	41
4.3 Crude protein content .....	42
4.4 Crude fat content .....	44
4.5 Ash content .....	45
4.6 Crude fiber content .....	46
4.7 Texture .....	47
4.7.1 Hardness .....	47
4.7.2 Cohesiveness .....	48
4.7.3 Springiness .....	48
4.7.4 Chewiness .....	49

4.7.5 Gumminess .....	49
4.8 Color .....	51
4.9 Microbiological analysis .....	56
4.10 Sensory evaluation .....	60
4.11 Economic analysis .....	65
<b>CHAPTER FIVE</b>	
<b>CONCLUSION .....</b>	<b>66</b>
<b>CHAPTER SIX</b>	
<b>REFERENCES.....</b>	<b>67</b>
<b>APPENDIX</b>	